

HOSTAFORM® C 9021 GV3/30 - POM
Description

Injection molding grade, reinforced with ca. 30 % glass spheres

Chemical abbreviation according to ISO 1043-1: POM Molding compound ISO 29988- POM-K, M-GNR, 02-002, GB30 POM copolymer Injection molding type, reinforced with ca. 30 % glass spheres; high resistance to thermal and oxidative degradation. UL-registration in natural and a thickness more than 0.81 mm, in black and a thickness more than 1.0 mm as UL94 HB, temperature index UL 746 B for a thickness of 1.57 mm, electrical 105 °C, mechanical 95 °C (tensile impact) and 100 °C (tensile). Burning rate ISO 3795 and FMVSS 302 < 100 mm/min for a thickness more than 1 mm. Ranges of applications: For low-warpage and dimensionally stable molded parts with higher rigidity and hardness. FMVSS = Federal Motor Vehicle Safety Standard (USA) UL = Underwriters Laboratories (USA)

Physical properties	Value	Unit	Test Standard
Density	1590	kg/m ³	ISO 1183
Melt volume rate, MVR	7.5	cm ³ /10min	ISO 1133
MVR temperature	190	°C	ISO 1133
MVR load	2.16	kg	ISO 1133
Molding shrinkage, parallel (flow)	1.7	%	ISO 294-4, 2577
Molding shrinkage, transverse normal	1.4	%	ISO 294-4, 2577
Water absorption, 23 °C-sat	0.9	%	Sim. to ISO 62
Humidity absorption, 23 °C/50%RH	0.12	%	ISO 62
Mechanical properties	Value	Unit	Test Standard
Tensile modulus	3900	MPa	ISO 527-1, -2
Tensile stress at yield, 50mm/min	38	MPa	ISO 527-1, -2
Tensile strain at yield, 50mm/min	6	%	ISO 527-1, -2
Tensile nominal strain at break, 50mm/min	12	%	ISO 527-1, -2
Tensile creep modulus, 1h	3300	MPa	ISO 899-1
Tensile creep modulus, 1000h	2100	MPa	ISO 899-1
Flexural modulus, 23 °C	3500	MPa	ISO 178
Charpy impact strength, 23 °C	40	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30 °C	40	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23 °C	3	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30 °C	3	kJ/m ²	ISO 179/1eA
Compressive stress at 1% strain	30	MPa	ISO 604
Compressive stress at 6% strain	86	MPa	ISO 604
Ball indentation hardness, 30s	167	MPa	ISO 2039-1
Thermal properties	Value	Unit	Test Standard
Melting temperature, 10 °C/min	166	°C	ISO 11357-1/-3
DTUL at 1.8 MPa	112	°C	ISO 75-1, -2
Coeff. of linear therm expansion, parallel	0.9	E-4/°C	ISO 11359-2
Coeff. of linear therm expansion, normal	0.9	E-4/°C	ISO 11359-2
Flammability @1.6mm nom. thickn.	HB	class	UL 94
thickness tested (1.6)	1.6	mm	UL 94
Flammability at thickness h	HB	class	UL 94
thickness tested (h)	0.81	mm	UL 94
UL recognition (h)	UL	-	UL 94
Electrical properties	Value	Unit	Test Standard
Dielectric constant (Dk), 100Hz	5	-	IEC 60250
Dielectric constant (Dk), 1MHz	4.5	-	IEC 60250
Dissipation factor, 100Hz	300	E-4	IEC 60250
Dissipation factor, 1MHz	80	E-4	IEC 60250
Volume resistivity, 23 °C	1E12	Ohm*m	IEC 62631-3-1
Surface resistivity, 23 °C	1E14	Ohm	IEC 62631-3-2
Electric strength, 23 °C (AC)	40	kV/mm	IEC 60243-1
Comparative tracking index	PLC 0	-	UL 746

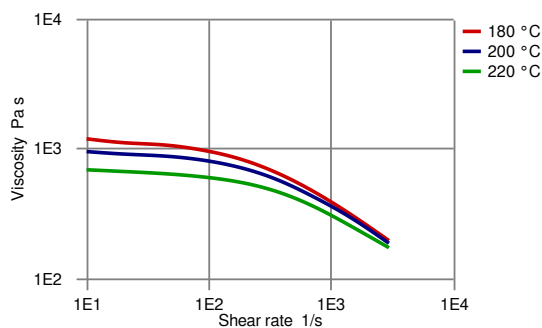
HOSTAFORM® C 9021 GV3/30 - POM

Rheological calculation properties

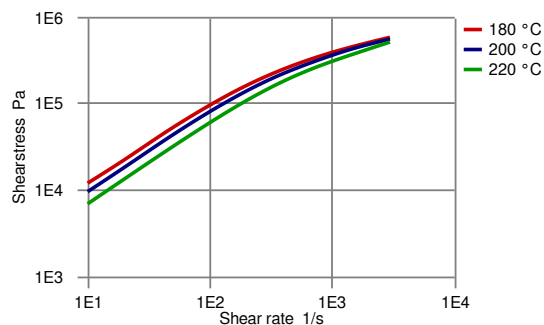
	Value	Unit	Test Standard
Density of melt	1370	kg/m ³	Internal
Thermal conductivity of melt	0.225	W/(m K)	Internal
Spec. heat capacity melt	1780	J/(kg K)	Internal
Eff. thermal diffusivity	7.3E-8	m ² /s	Internal
Ejection temperature	140	°C	Internal

Diagrams

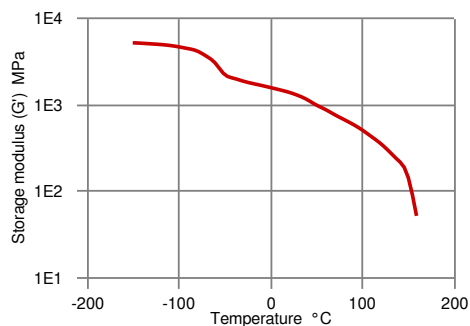
Viscosity-shear rate



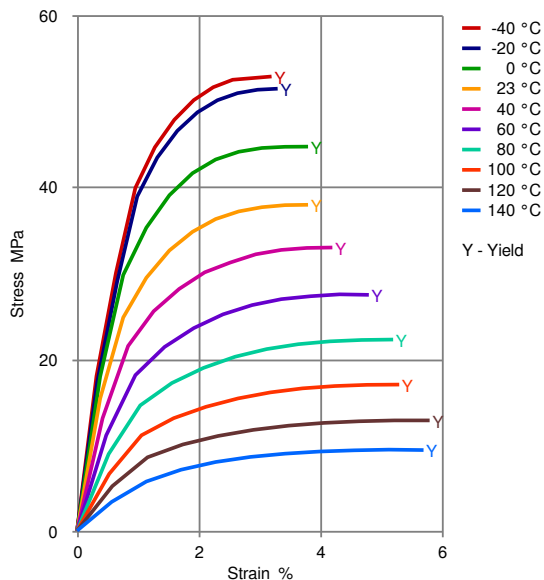
Shear stress-shear rate



Dynamic Shear modulus-temperature



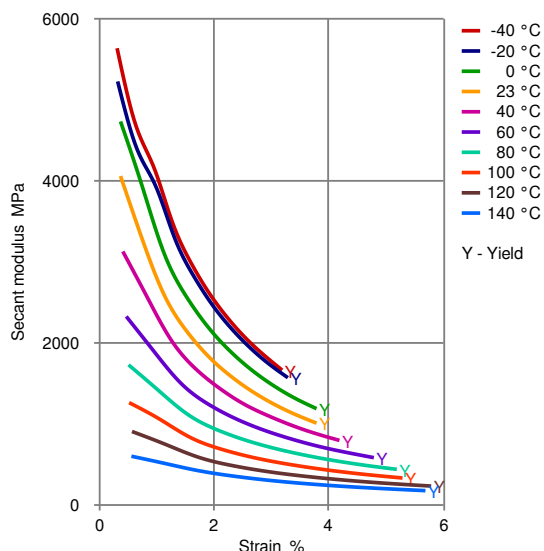
Stress-strain



YIELD_BREAK: Y
 YIELD_BREAK: Y
 YIELD_BREAK: Y
 YIELD_BREAK: Y
 YIELD_BREAK: Y

YIELD_BREAK: Y
 YIELD_BREAK: Y
 YIELD_BREAK: Y
 YIELD_BREAK: Y
 YIELD_BREAK: Y

Secant modulus-strain



Typical injection moulding processing conditions

Pre Drying	Value	Unit
Necessary low maximum residual moisture content	0.15	%
Drying time	3 - 4	h
Drying temperature	100 - 120	°C
Temperature	Value	Unit
Hopper temperature	20 - 30	°C
Feeding zone temperature	60 - 80	°C
Zone1 temperature	170 - 180	°C
Zone2 temperature	180 - 190	°C
Zone3 temperature	190 - 200	°C
Zone4 temperature	190 - 210	°C
Nozzle temperature	190 - 210	°C
Melt temperature	190 - 210	°C
Mold temperature	80 - 120	°C
Hot runner temperature	190 - 210	°C
Pressure	Value	Unit
Back pressure max.	20	bar
Speed	Value	
Injection speed	slow	
Screw Speed	Value	Unit
Screw speed diameter, 25mm	150	RPM
Screw speed diameter, 40mm	100	RPM
Screw speed diameter, 55mm	70	RPM

HOSTAFORM® C 9021 GV3/30 - POM

Other text information

Pre-drying

Drying is not normally required. If material has come in contact with moisture through improper storage or handling or through regrind use, drying may be necessary to prevent splay and odor problems.

Longer pre-drying times/storage

The product can then be stored in standard conditions until processed.

Injection molding

Standard injection moulding machines with three phase (15 to 25 D) plasticating screws will fit.

Injection Molding Preprocessing

General drying is not necessary due to low moisture absorption of the resin.

In case of bad storage conditions (water contact or condensed water) the use of a recirculating air dryer (100 to 120 °C / max. 40 mm layer / 3 to 6 hours) is recommended.

Max. Water content 0,2 %

Injection Molding Postprocessing

Conditioning e.g. moisturizing is not necessary.

Characteristics

Special Characteristics	Auto spec approved, Low warpage
Product Categories	Glass reinforced
Processing	Injection molding
Regulatory	Drinking water approved
Delivery Form	Pellets
Additives	Release agent

Other Approvals

OEM	Specification	Additional Information
BMW	GS 93016	
Bosch	N28 BN22-X015	Natural
Continental	TST N 055 54.16	

Contact

Americas

8040 Dixie Highway
Florence, KY 41042 USA
Product Information Service
t: +1-800-833-4882
t: +1-859-372-3244
Customer Service
t: +1-800-526-4960
t: +1-859-372-3214
e: info-engineeredmaterials-am@celanese.com

Asia

4560 Jinke Road
Zhang Jiang Hi Tech Park
Shanghai 201210 PRC
Customer Service
t: +86 21 3861 9288
e: info-engineeredmaterials-asia@celanese.com

Europe

Am Unisys-Park 1
65843 Sulzbach, Germany
Product Information Service
t: +49-800-86427-531
t: +49-(0)-69-45009-1011
e: info-engineeredmaterials-eu@celanese.com

General Disclaimer

NOTICE TO USERS: Values shown are based on testing of laboratory test specimens and represent data that fall within the standard range of properties for natural material. These values alone do not represent a sufficient basis for any part design and are not intended for use in establishing maximum, minimum, or ranges of values for specification purposes. Colorants or other additives may cause significant variations in data values. Properties of molded parts can be influenced by a wide variety of factors including, but not limited to, material selection, additives, part design, processing conditions and environmental exposure. Any determination of the suitability of a particular material and part design for any use contemplated by the users and the manner of such use is the sole responsibility of the users, who must assure themselves that the material as subsequently processed meets the needs of their particular product or use. To the best of our knowledge, the information contained in this publication is accurate; however, we do not assume any liability whatsoever for the accuracy and completeness of such information. The information contained in this publication should not be construed as a promise or guarantee of specific properties of our products. It is the sole responsibility of the users to investigate whether any existing patents are infringed by the use of the materials mentioned in this publication. Moreover, there is a need to reduce human exposure to many materials to the lowest practical limits in view of possible adverse effects. To the extent that any hazards may have been mentioned in this publication, we neither suggest nor guarantee that such hazards are the only ones that exist. We recommend that persons intending to rely on any recommendation or to use any equipment, processing technique or material mentioned in this publication should satisfy themselves that they can meet all applicable safety and health standards. We strongly recommend that users seek and adhere to the manufacturer's current instructions for handling each material they use, and entrust the handling of such material to adequately trained personnel only. Please call the telephone numbers listed for additional technical information. Call Customer Services for the appropriate Materials Safety Data Sheets (MSDS) before attempting to process our products. The products mentioned herein are not intended for use in medical or dental implants.

Trademark

© 2022 Celanese or its affiliates. All rights reserved. Celanese®, registered C-ball design and all other trademarks identified herein with ®, TM, SM, unless otherwise noted, are trademarks of Celanese or its affiliates. Fortron is a registered trademark of Fortron Industries LLC. KEPITAL is a registered trademark of Korea Engineering Plastics Company, Ltd.